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#### Introduction

The General Instrument allophone speech synthesis technique is easy to use, has a remarkably low bit rate, and allows the user to synthesise any English word by concatenating individual speech sounds. Each allophone requires a six bit address. Assuming that speech contains ten to twelve allophones per second, allophone synthesis would require addressing less than 100 bits per second. Previous techniques have involved synthesising and storing entire words as units. The major disadvantage of this method is that, unless you want to use a very large memory, you are limited to a small vocabulary. For example, pulse code modulation (PCM), which is no more than digital recording, storage, and playback of speech waveforms, requires about 70 thousand data bits per second of speech. Another method, linear predictive coding (LPC), which predicts a speech sample from a weighted combination of previous samples, requires only one to two thousand bits per second to speech. Using this method, approximately 15-20 words can be stored in 16K bits of memory. While these methods require a large memory for a limited vocabulary, their big advantage is relatively high quality

Allophone synthesis, on the other hand, has the major advantage of providing an unlimited vocabulary, since the stored units are not words, but individual speech sounds (allophones). The user merely has to become familiar with the speech sounds of English (which are different from letters) and the allophone symbols used to represent them. Another use for allophone syn-

	One-sound-to- many-letter representation	Many-sound-to- one-letter representation
Vowels	meat feet Pete people penny	vein foreign deism deicer geisha
Consonants	ship tension precious nation	aithough ghastly cough

Table 1 - Spelling Irregularities

thesis is in a text-to-speech system in which the user inputs a string of text no different from what you are presently reading. The advantage of such a system is that the user does not have to learn the allophone symbols. Two sets of rules would be required: one which converts text to allophone symbols, and a second which converts those symbols to sounds. It is the second set of rules which we have already created and are discussing here.

One disadvantage of allophone synthesis, however, is that, although completely understandable, the speech quality is not as good as it is for PCM or LPC. The problem arises when concatenating the allophones to form words. This will be discussed further in the sections to follow.

## Language

In order to successfully use a set of allophone sounds to synthesise words there are a few preliminary points which should be made about speech and language. First, there is no one-to-one correspondence be-

tween written letters and the sounds of a language; secondly, speech sounds are not discrete units as beads on a string are; and lastly, speech sounds are acoustically different depending on what position in a word they occur, and what sounds precede or

follow them.

The first of these is a problem which a child encounters when learning how to read. Each sound in a language may be represented by more than one letter, and conversely, each letter may represent more than one sound. (See the examples in Table 1). Because of these spelling irregularities we must be very careful to remember to think in terms of sounds not letters, when dealing with speech.

The second point to be made concerns segmentation of the speech signal. An adult who has learned how to read usually thinks of the acoustic stream of speech as a string of discrete sounds which he calls by their letter names. But, in fact, speech is a continuously varying signal which cannot be easily broken into distinct sound-size units. For example, if one attempts to extract the b sound from the word bat by taking successively larger chunks of the acoustic signal from the beginning of the word, one at first hears a non-speech noise, and then at some point hears ba. In other words, there is no point at which the b sound can be heard in isolation; one hears either a non-speech noise or the syllable ba.

Finally, the most important point to make for users of an allophone set, is that the acoustic signal of a speech sound may differ depending on whether it occurs in wordinitial or word-final position; or in the environment of a vowel which is articulated in the front or back of the oral cavity, a long or short vowel, or a voiced or voiceless consonant. For example, the initial p in pop will be acoustically different from the p in spy,

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		Latial	rapio, al	Inter.	Alveo.	Palatal	16/31	Glottal
Stop:	Voiceless Voiced	PP BB			TT DD		KK GG	
Fricatives:	Voiceless Voiced	WH	FF VV	TH DH	SS ZZ	SH ZH*		HH
Affricates:	Voiceless Voiced					TH CH		
Nasals:	(Voiced)	MM			NN		NG*	
Resonants:	(Voiced)	ww			RR,LL	YY		
Labial: Labio-Dental: Inter-Dental: Alveolar: Palatal: Velar: Glottal:	Upper and Lower Lips Touch or Approximate					er teeth)		

<sup>\*</sup>These do not occur in word-initial position in English.

Table 2 - Consonant Phonemes of English\*\*

	Front	Central	Back
High	YR IY IH*		UW# UH*#
Mid	EY EH* XR	ER AX*	OW# OY#
Low	AE*	AW# AY	AO*# OR#
	*Short Vowels #Rounded Vowels		

Table 3 - Vowel Phonemes of English

and may be different from the final p in pop. Furthermore, the ear will perceive the same acoustic signal differently, depending on what sounds precede or follow it. The word cot can be made to sound like cod by lengthening the duration of the 0, and conversely, the word cod can be made to sound like cot by shortening the duration of the 0.

## Phonemes of English

It will be useful to know what the speech sounds of English are. The sounds of a language are called phonemes, and each language has a set of which is slightly different from those of other languages.

\2 \3 \4	(Silence) PAUSE PAUSE PAUSE PAUSE PAUSE PAUSE PAUSE	10MS 30MS 50MS 100MS 200MS	/VV/ /DH1/ /DH2/ /ZZ/ /ZH/	(Voiced Fricat vEST thEY thEY zOO AzURE	190MS 290MS 120MS 210MS 190MS
EH/ AE/ UH/ AO/ AX/	(Short Vowels) SiT eND HaT BooK auGHT SuCCEED HoT	70MS 70MS 120MS 100MS 100MS 70MS 100MS	x/FF/ x/TH/ x/SS/ /SH/ /HH1/ /HH2/ /WH/	(Voiceless Frica fOOD thIN VEsT shIP hE hOE whIG	11.) 150MS 180MS 90MS 160MS 130MS 180MS 200MS
Y/ Y/ )Y/ JW1/ JW2/ JW2/	(Long Vowels) See BeiGE SKy Boy To To Beau ouT SADDIe	250MS 280MS 260MS 420MS 100MS 260MS 240MS 370MS 190MS	/BB1/ /BB2/ /DD1/ /DD2/ /GG1/ /GG2/ /GG3/	(Voiced Stop ColbUSINESS bUSINESS COULd dO gUEST gOT Wig (Voiceless Stop Col	50MS (SOFT) 50MS 70MS 160MS 80MS 50MS 160MS
R2/ )R/ R/ R/	(R — Coloured Vowels) Fir Fir STore ALarM CLear REPair	160MS 300MS 330MS 290MS 350MS 360MS	/TT1/ /TT2/ /KK1/ /KK2/ /KK3/	PARt tO cAN'T SkY cOMB (Affricate)	210MS 100MS 140MS 160MS 190MS 120MS
R1/ R2/ L/ Y1/ Y2/	(Resonants) wOOL rURAL BRAIN IAKE yES yES e allophones can be dou	180MS 170MS 120MS 110MS 130MS 180MS	/JH/ /MM/ /NN1/ /NN2/ /NG/	DOdgE (Nasal) mILK THIn nO AnCHOR	140MS 180MS 140MS 190MS 220MS
	A1 A2 A3 A4 A5 A1 A2 A3 A4 A5 A7	A1	A1 PAUSE 10MS A2 PAUSE 30MS A3 PAUSE 100MS A4 PAUSE 100MS A5 PAUSE 200MS  (Short Vowels)  (IH/ SiT 70MS AEH eND 70MS AEH HAT 120MS AO/ AuGHT 100MS AO/ AuGHT 100MS AA/ HoT 100MS AA/ BeiGE 280MS AA/ SKy 260MS AA/ BeiGE 280MS AA/ SKy 260MS AA/ BeiGE 280MS AA/ SKy 260MS AA/ BeiGE 100MS AA/ BeiGE 100MS AA/ Signal 100MS AA/ Beige 280MS AA/ Signal 100MS AA/ Beige 280MS AA/ Signal 100MS AA/ Beige 280MS AA/ Signal 100MS AA/ Signal 100MS AA/ ALarm 290MS	A1 PAUSE 10MS /VV/ A2 PAUSE 30MS /DH1/ A3 PAUSE 50MS /DH2/ A4 PAUSE 100MS /ZZ/ A5 PAUSE 200MS /ZH/  (Short Vowels)  (IH/ SiT 70MS x/FF/ (ZH/ eND 70MS x/TH/ AE/ HaT 120MS x/SS/ (UH/ Book 100MS /SH/ (AO/ auGHT 100MS /HH1/ (AX/ SuCCEED 70MS /HH2/ (AA/ HoT 100MS /WH/ (Long Vowels)  Y/ See 250MS /BB1/ EY/ BeiGE 280MS /BB2/ EY/ BeiGE 280MS /BB2/ EY/ BeiGE 280MS /GG1/ DW/ Boy 420MS /DD1/ DW/ Boy 420MS /DD1/ DW/ Beau 240MS /GG3/ DW/ Beau 240MS /GG3/ EL/ SADDIe 190MS /FP/ ER2/ Fir 300MS /KK1/ DR/ STore 330MS /KK2/ AR/ ALarM 290MS /KK3/ (R/ CLear 350MS /R/ (R/ CLear 350	A1 PAUSE 10MS /VV VEST A2 PAUSE 30MS /DH1/ thEY A3 PAUSE 50MS /DH2/ thEY A4 PAUSE 100MS /ZZ/ zOO A5 PAUSE 200MS /ZH/ AZURE  (Short Vowels)  (IH/ SiT 70MS x/FF/ fOOD AE/ HaT 120MS x/SS/ VEST  (UH/ Book 100MS /SH/ shiP AA/ HOT 100MS /HH1/ hE AA/ HOT 100MS /HH2/ hOE AA/ HOT 100MS /BB1/ bUSINESS  AY See 250MS /BB1/ bUSINESS AY SKy 260MS /DD1/ COULd AY SKy 260MS /DD1/ COULd AY SKY 260MS /DD1/ COULd AY SKY 260MS /GG1/ gUEST AY Beige 280MS /GG2/ gOT AW OUT 370MS

Table 4. Allophones

Consonants are produced by creating a constriction or complete occlusion in the vocal tract which produces an aperiodic sound source. If the vocal cords are vibrating at the same time, as in the case of the voiced fricatives VV, DH, ZZ, and ZH (see Table 4) there are two sound sources: one which is aperiodic and one which is periodic.

Table 2 contains a chart of all the consonant phonemes of English, and Table 3 all

the vowel phonemes of English.

Vowels are produced with a relatively open vocal tract and a periodic sound source (unless they are whispered) provided by the vibrating vocal cords. Vowels are classified according to whether the front or back of the tongue is high or low (see Table 3), whether they are long or short, and whether the lips are rounded or unrounded. In English all rounded vowels are produced in or near the back of the mouth (UW, UH, OW, AO, OR, AW)

It will be useful to remember that sounds which have features in common behave in similar ways. For example, the voiceless stop consonants PP, TT, and KK (see Table 2) require 50-80 msec of silence before them and the voiced stop consonants BB, DD and GG require 10-30 msec of silence before them. When you find a particular technique that works well with one sound, try using that same technique with similar sounds. For example, if you decide that KK1 sounds good before a front vowel (IY), use it before other front vowels (YR, IY, IH, EY, EH, XR, AE).

### Allophones

So far we have been talking about phonemes, but in fact, a phoneme is an abstraction. It is the name given to a group of similar sounds in a language. Recall the statement that the phoneme PP will be acoustically different depending on whether it occurs in word-initial or word-final position, or after SS. Each of these different PPs are allophones of the phoneme PP. An allophone, therefore, is what occurs in the actual acoustic speech signal. A phoneme is the name of a group of related allophones. It is for this reason that our inventory of English speech sounds is called an allophone set.

# How to use the allophone set

The allophone set (see Table 4) contains two or three versions of some phonemes. You may find that you need to use one allophone or a particular phoneme for word - or syllable - initial position and another for word - or syllable - final position. A detailed set of guidelines for using the allophones is given in Table 6. Note that these are suggestions, not rules.

DD2-AO-TT2-ER1 "c	laughter"
KK3-AX1-LL-AY-DD1	"collide"
SS-SS-IH-SS-TT2-ER1	"sister"
KK1-LL-AW-NN1	"clown"
SS-KK3-WW-XR	"square"
KK3-UH-KK1-IY	"cookie"
LL-EH-TT2-ER	"letter"
LL-IH-TT2-EL	"little"
AX1-NG-KK3-EL	"uncle"
KK1-AX1-MM-PP1-YY1-UW1-TT2-	ER
"co	omputer"
EH-KK1-SS-TT2-EH-EH-NN1-TT2	"extent"
TT2-UW2	"two"
AX1-LL-AR-MM	"alarm"
SS-KK3-CR	"score"
FF-ER2	"fir"

Table 5 - Examples of words made from Altophones

<sup>\*\*</sup> Examples of these phonemes in word context can be found in Table 5.

·		Mainelana E-in-eti	
Silence	totale DD DD CC and IU	Voiceless Fricati	
PA1 (10 ms)	before BB, DD, GG, and JH	*/FF/ */TH/	These may be doubled for initial position
PA2 (30 ms)	— before BB, DD, GG, and JH	*/SS/	and used singly in final position
PA3 (50 ms)	- before PP, TT, KK, and CH, and between words	"/SS/ /SH/	— shirt, leash, nation
	between clauses and sentences	/SH/ /HH1/	before front vowels: YR, IY, IH, EY, EH, XR, AE
PA5 (200 ms)	<ul> <li>between clauses and sentences</li> </ul>		before back vowels: UW, UH, OW, OY, AO,
Short Vowels	-945	/HH2/	
*/IH/	<ul> <li>sitting, stranded</li> </ul>	040.57	OR, AR
*/EH/	— extent, gentlemen	/WH/	— <u>wh</u> ite, <u>wh</u> im, t <u>w</u> enty
*/AE/	— extr <u>act, acting</u>	Voiced Stops	
*/UH/	— cookie, full	/BB1/	<ul> <li>final position: rib; between vowels: fibber;</li> </ul>
*/AO/	— talking, song		in clusters: bleed, brown
*/AX/	— lapel, instruct	/BB2/	<ul> <li>initial position before a vowel: beast</li> </ul>
*/AA/	<ul> <li>pottery, cotton</li> </ul>	/DD1/	<ul> <li>final position: played, end</li> </ul>
Long Vowels		/DD2/	initial position: down; clusters: drain
/IY/	— treat, people, penny	/GG1/	<ul> <li>before high front vowels: YR, IY, TH, EY, EH,</li> </ul>
/EY/	<ul> <li>great, statement, tray</li> </ul>		XR
/AY/	<ul> <li>kite, sky, mighty</li> </ul>	/GG2/	<ul> <li>before high back vowels: UW, UH, OW, OY,</li> </ul>
/0Y/	<ul> <li>noise, toy, voice</li> </ul>		AX; and clusters: green, glue
/UW1/	<ul> <li>after clusters with YY: computer</li> </ul>	/G <b>G</b> 3/	<ul> <li>before low vowels: AE, AW, AY, AR, AA, AO,</li> </ul>
/UW2/	<ul> <li>in monosyllabic words: two, food</li> </ul>		OR, ER; and medial clusters: anger; and final
/0W./	<ul> <li>zone, close, snow</li> </ul>		position: peg
/AW/	— sound, mouse, down	Voiceless Stops	· · · · · · · · · · · · · · · · · · ·
/EL/	<ul> <li>little, angle, gentlemen</li> </ul>	/PP/	<ul> <li>pleasure, ample, trip</li> </ul>
R-Colored Vowel	s	/TT1/	<ul> <li>final clusters before SS: tests, its</li> </ul>
/ER1/	<ul> <li>letter, furniture, interrupt</li> </ul>	/TT2/	<ul> <li>all other positions: test, street</li> </ul>
/ER2/	<ul> <li>monosyllables: bird, fern, burn</li> </ul>	/KK1/	<ul> <li>before front vowels: YR, IY, IH, EY, EH, XR,</li> </ul>
/OR/	<ul> <li>fortune, adorn, store</li> </ul>		AY, AE, ER, AX; initial clusters: cute, clown,
/AR/	— farm, alarm, garment	-	scream
/YR/	<ul> <li>hear, earring, irresponsible</li> </ul>	/KK2/	<ul> <li>final position: speak; final clusters: task</li> </ul>
/XR/	<ul> <li>hair, declare, stare</li> </ul>	/KK3/	<ul> <li>before back vowels: UW, UH, OW, OY, OR,</li> </ul>
Resonants			AR, AO; initial clusters: crane, quick, clown,
/WW/	— we, warrant, linquist		scream
/RR1/	<ul> <li>initial position: read, write, x-ray</li> </ul>	Affricator	<del></del>
/RR2/	<ul> <li>initial clusters: brown, crane, grease</li> </ul>	Affricates /CH/	<ul> <li>church, feature</li> </ul>
/LL/	<ul> <li>like, hello, steel</li> </ul>		- judge, injure
/YY1/	<ul> <li>clusters: cute, beauty, computer</li> </ul>	/JH/ ¸	— Jange, ulture
/YY2/	<ul> <li>initial position: yes, yarn, yo-yo</li> </ul>	Nasal '	
Voiced Fricative		/MM/	— milk, alarm, ample
/۷۷/	<ul> <li>vest, prove, even</li> </ul>	/NM1/	<ul> <li>before front and central vowels: YR, IY, IH,</li> </ul>
/CH1/	- word-initial position: this, then, they		EY, EH, XR, AE, ER, AX, AW, AY, UW; final
/CH2/	<ul> <li>word-final and between vowels: bathe,</li> </ul>		clusters: earn
1	bathing	/NN2/	<ul> <li>before back vowels: UH, OW, OY, OR, AR, AA</li> </ul>
/ZZ/	— zoo, phase	/NG/	<ul> <li>string, anger</li> </ul>
/ZH/	— beige, pleasure	*These alloph	nones can be doubled.
1	<u>85</u> , L5		

Table 6. Guidelines for using the Allophones.

Decimal Address	Octal Address	Hex Address	Aliophones	Sample Word	Duration	Decimal Address	Octal Address	Hex Address			
0	000	0	PA1	PAUSE	10MS	32	040	20	/AW/	Out OU	370MS
1	001	· ī	PA2	PAUSE	30MS	33	041	21	/DD2/	Do D	160MS
2	002	2	PA3	PAUSE	50MS	34	042	22	/GG3/	Wig IG	140MS
3	003	3	PA4	PAUSE	100MS	35	043	23	/VV/	Vest V	190MS
4	004	4	PA5	PAUSE	200MS	36	044	24	/EG1/	Guest GU	80MS
5	005	5	/OY/ ·	Boy OY	420MS	37	045	25	/SH/	Ship S_	160MS
6	006	5 6	/AY/	Sky Y	250MS	38	046	26	/ZH/	Azure Z	190MS
7	007	7	/EH/	End E	70MS	39	047	27	/RR2/	Brain R	120MS
8	010	8	/KK3/	Comb C	120MS	40	050	28	/FF/	Food F	150MS
9	011	ğ	/PP/	Pow P	210MS	41	051	29	/KK2/	Sky K	190MS
10	012	A	/JH/	Dodge G	140MS	42	052	2A	/KK1/	Can't C	160MS
11	013	В	/NN1/	Thin N	140MS	43	053	2B	/ZZ/	Zoo Z	210MS
12	014	č	/1H/	Sit I	70MS	44	054	2C	/NG/	Anchor N	220MS
13	015	Ď	/TT2/	To T	140MS	45	055	2D	/LL/	Lake L	110MS
14	016	É	/RR1/	Rural R	170MS	46	056	2E	/WW/	Wool W	180MS
15	017	F	/AX/	Succeed U	70MS	47	057	2F	/XR/	Repair R	360MS
16	020	10	/MM/	Milk M	180MS	48	060	30	/WH/	Whig W	200MS
17	021	11	/TT1/	Part T	100MS	49	061	31	/YY1/	Yes Y	130MS
18	022	12	/DH1/	They TH	290MS	50	062	32	/CH/	Church C	190MS
19	023	13	/IY/	See E	250MS	51	063	33	/ER1/	Fir IR	160MS
20	024	14	/EY/	Beige El	280MS	52	064	34	/ER2/	Fir ERR	300MS
21	025	15	/DD1/	Could ID	70MS	53	065	35	/CW/	Beau AU	240MS
22	026	16	/UW1/	To O	100MS	54	066	36	/DH2/	They TH	240MS
23	027	17	/AO/	Aught AU	100MS	55	067	37	/SS/	Vest S	90MS
24	030	18	/AA/	Hot O	100MS	56	070	38	/NN2/	No N	190MS
25	031	19	/YY2/	Yes YE	180MS	57	071	39	/HH2/	Hoe H	180MS
26	032	ĨÁ	/AE/	Hat A	120MS	58	072	3A	/OR/	Store OR	330MS
27	033	1B	/HH1/	He H	130MS	59	073	3B	/AR/	Alarm A	290MS
28	034	îC	/BB/	Business BU	80MS	60	074	3C	/YR/	Clear R	350MS
29	035	1D	/TH/	Thin TH	180MS	61	075	3D	/EG2/	Got G	40MS
30	036	1Ē	ZÜHZ	Book 00	100MS	62	076	3E	/EL/	Saddle L	190MS
31	037	1F	/UW2/	Food OO	260MS	63	077	3F	/BB2/	Business B	50MS

For example, DD2 sounds good in initial position and DD1 sounds good in final position, as in "daughter" and "collide". (See Table 5 for instructions on how to create all the sample words mentioned in this section). One of the differences between the initial and final versions of a consonant is that an initial version may be longer than the final version. Therefore, to create an initial SS, you can use two SSs instead of the usual single SS at the end of a word or syllable, as in "sister". Note that this can be done with TH, and FF, and the inherently short vowels (to be discussed below), but with no other consonants. You will want to experiment with some consonant clusters (strings of consonants such as str, cl) to discover which version works best in the cluster. For example KK1 sounds good before LL as in "clown", and KK2 sounds good before WW as in "square". One allophone of a particular phoneme may sound better before or after back vowels and another before or after front

vowels. KK3 sounds good before UH and KK1 sounds good before 1y, as in "cookie". Some sounds (PP, BB, TT, DD, KK, GG, CH and JH) require a brief duration of silence before them. For most of these, the silence has already been added but you may decide you want to add more. Therefore, there are several pauses included in the allophone set varying from 10-200 msec. To create the final sounds in the words "letter" and "little" use the allophones ER and EL. Remember that you must always think about how a word sounds, not how it is spelled. For example, the NG allophone obviously belongs at the ends of the words "sing" and "long", but notice that the NG sound is represented by the letter N in "uncle". And remember that some sounds may not even be represented in words by any letters, as the YY in "computer".

As mentioned earlier there are some vowels which can be doubled to make longer versions for stressed syllables. These are the

inherently short vowels IH, EH, AE, AX, AA and UH. For example, in the word "extent" use one EH in the first syllable, which is unstressed and two EHs in the second syllable which is stressed. Of the inherently long vowels there is one, UW, which has a long and short version. The short one, UW1, sounds good after YY in computer. The long version, UW2, sounds good in monosyllabic words like "two". Included in the vowel set is a group called R-coloured vowels. These are vowel + R combinations. For example, the AR in "alarm" and the OR in "score". Of the Rcolored vowels there is one, ER, which has a long and short version. The short version is good for polysyllabic words with final ER sounds like "letter", and the long version is good for monosyllabic words like "fir". One final suggestion is that you may want to add a pause of 30-50 msec between word, when creating sentences, and a pause of 100-200 msec between clauses.